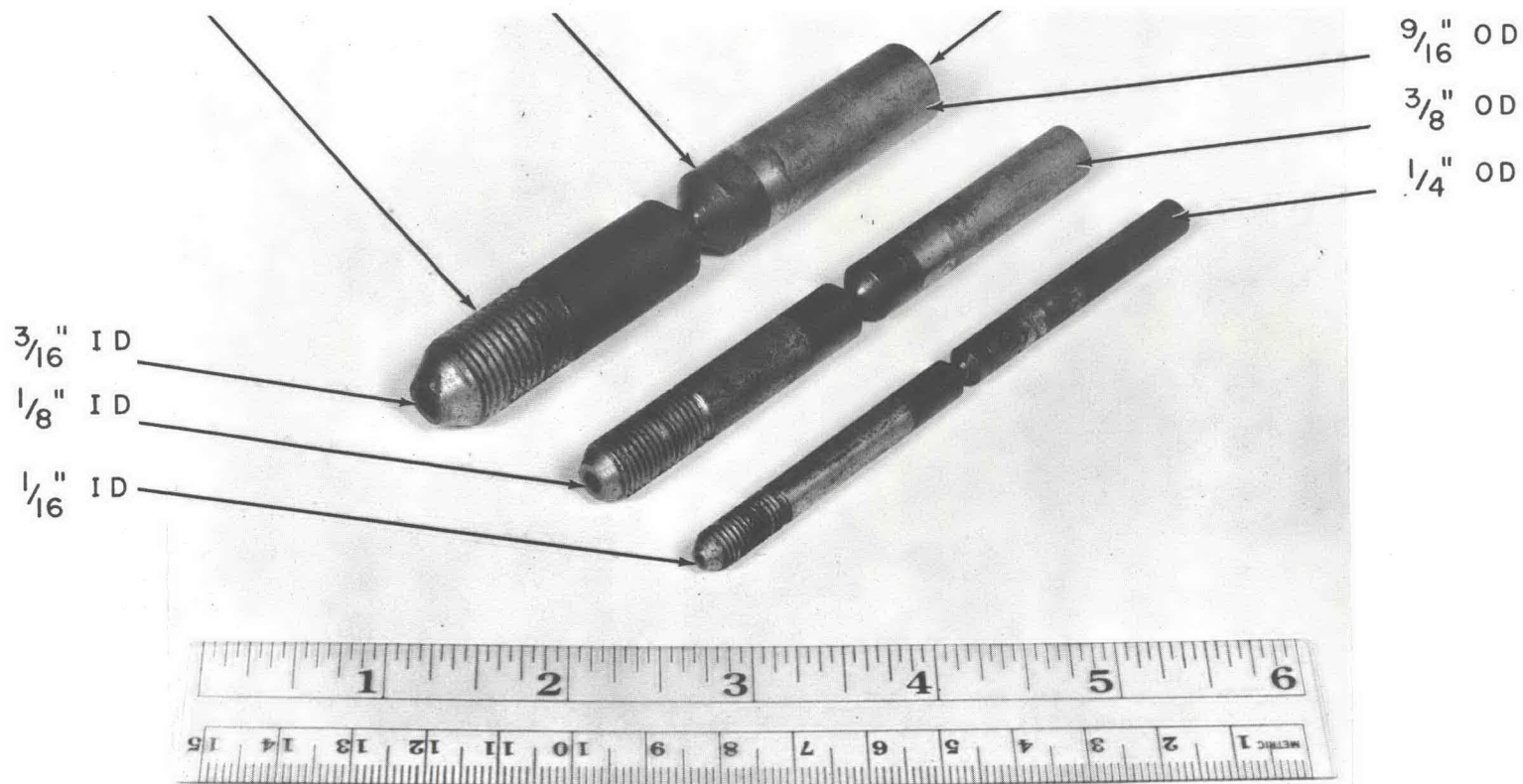


THREADS FOR ADAPTING
TUBES TO PRESSURE POT

CASEHARDENED
AREA

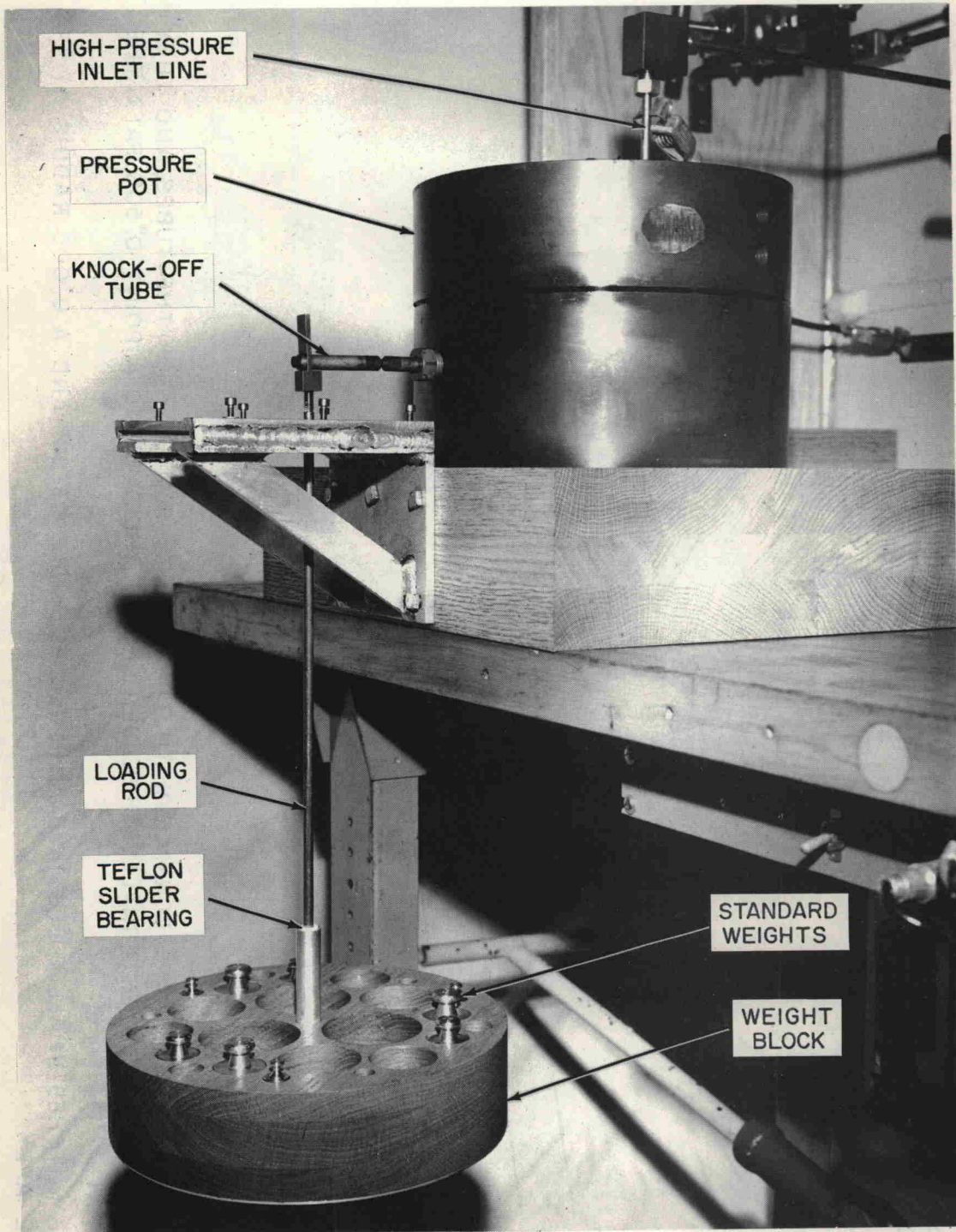
TAPPED HOLES FOR SECURING
SWITCH BAR TO KNOCK-OFF TUBE



NOLTR 63-134

1. THE INSIDE BORES ARE COAXIAL WITH THE LONGITUDINAL AXIS OF THE TUBES, AND THEY EXTEND FROM THE EXTERNALLY THREADED END OF THE TUBE TO A POINT 0.500 PAST THE NOTCH.
2. THE NOTCHES IN ALL TUBES HAVE AN INCLUDED ANGLE OF 90° AND A 0.005 RADIUS AT THE APEX.

FIG. 12 KNOCK-OFF TUBES



WEIGHT BLOCK CAN BE HELD STATIONARY
OR BE ELEVATED 18 INCHES AND RELEASED

FIG. 13 LOADING MECHANISM